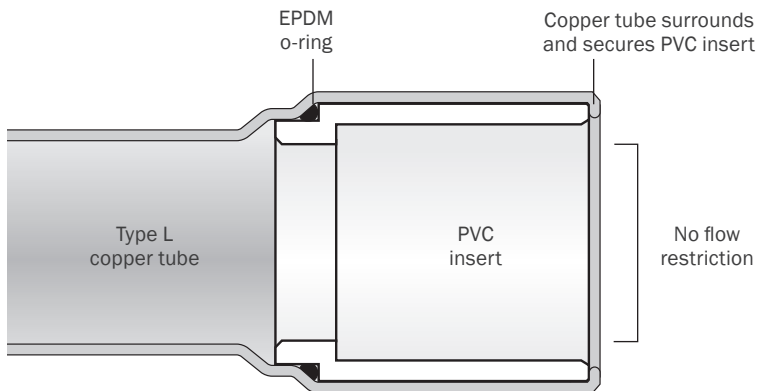


Sioux Chief PVC Fittings

- All PVC fittings are 100% production tested to assure maximum quality and a leak-free connection.
- Makes PVC to threaded connection faster, easier and more durable than other transition fittings.
- Sioux Chief PVC transition fittings can be used for potable water or irrigation systems.



Important Notes About Sioux Chief PVC Fittings

- All Sioux Chief PVC fittings conform to the ASTM F1970 Standard for PVC piping systems and are designed for use with any PVC pipe and fittings conforming to ASTM D 2466 PVC Schedule 40.
- Do not cut, alter or modify any Sioux Chief PVC transition fitting. Doing so voids the manufacturer's warranty.
- Do not expose PVC transition area of fitting to heat in excess of 140°F. Excessive heat will distort and deform the PVC insert and damage the internal o-ring. Never install a damaged fitting.



SUPPLY

DRAINAGE

SUPPORT

APPENDIX

Metal Head™ Adapter

Male Sweat × PVC

- A perfect fitting to transition from a PVC service line to copper
- Press-fit and push-fit compatible
- All fittings are production tested to ensure maximum quality and a leak-free connection

Use Caution When Soldering

Whenever possible, solder with PVC socket facing downward. Plug must be in PVC socket when soldering to prevent chimney effect, which can damage PVC socket.



Always apply torch to female fitting, not to the adapter.

Perform all solder joints a minimum of:

- 10" from ¾" PVC socket
- 18" from 1" and 1¼" PVC sockets
- 20" from 1½" PVC socket
- 22" from 2" PVC socket

Use a commercial heat blocking agent between solder joint and PVC joint.



643-P722

CAUTION
Do not cut this fitting. Cutting this fitting voids warranty. Do not allow PVC portion of fitting to be heated. Do not exceed 140°F. Excessive heat can damage the PVC insert and internal o-ring.



Item No	Description	Length	Pkg	Min Qty	Case Qty
643-P311	¾" PVC × ¾" MSWT	11"	B	50	50
643-P418	1" PVC × 1" MSWT	18"	B	25	25
643-P518	1¼" PVC × 1¼" MSWT	18"	B	1	10
643-P620	1½" PVC × 1½" MSWT	20"	B	1	10
643-P722	2" PVC × 2" MSWT	22"	B	1	10

Metal Head™ Adapter

Press-Fit Adapter × PVC

- **Mechanical connection only**
- A compact press-fit or Push-Fit connection to transition from copper to PVC
- Perfect for water service connections
- All fittings are production tested to ensure maximum quality and a leak-free connection



685-P4

CAUTION
Applying heat or cutting this fitting voids warranty. Mechanical connection only.



Item No	Description	Length	Pkg	Min Qty	Case Qty
685-P3	¾" PVC × ¾" press-fit	4⅞"	B	20	20
685-P4	1" PVC × 1" press-fit	4¼"	B	20	20
685-P5	1¼" PVC × 1¼" press-fit	5¾"	B	10	10
685-P6	1½" PVC × 1½" press-fit	6"	B	5	5
685-P7	2" PVC × 2" press-fit	6"	B	5	5

Item No	Page No.	Min Qty	Case Qty	UPC Bar-Coded	UPC 6-Digit 739236	Weight (lbs.)	Item No	Page No.	Min Qty	Case Qty	UPC Bar-Coded	UPC 6-Digit 739236	Weight (lbs.)
641X544	85	10	50		495174	0.3498	642QB32	212	6	6	✓	406361	0.2380
641X552	85	10	50		499585	0.3603	642QB4	212	6	6	✓	406408	0.5275
641X553	85	10	50		499578	0.3627	642W2	103	25	250		408501	0.1174
641X554	85	10	50		499332	0.3472	642W3	103	25	125		408495	0.2663
641X555	85	5	50		498632	0.3397	642WG2	102	25	25		409560	0.1160
641XB111	35	50	500		486165	0.0671	642WG3	102	25	25		409577	0.2631
641XB111PK2	35	20	20	✓	486141	0.0807	642WG4	102	25	25		409584	0.3832
641XB222	35	50	500		486202	0.0650	642X1	33	25	250		487025	0.0312
641XB222PK2	35	20	20	✓	486189	0.0784	642X1PK2	33	20	20	✓	487001	0.0684
641XB223	35	20	200		486219	0.1385	642X2	33	25	250		487063	0.0426
641XB223PK2	35	20	20	✓	486196	0.1519	642X23PK2	33	20	20	✓	487056	0.2251
641XB322	35	20	200		486240	0.1286	642X2PK2	33	20	20	✓	487049	0.0957
641XB322PK2	35	20	20	✓	486226	0.1144	642X2PK3	33	10	10	✓	498700	1.0822
641XB323	35	20	200		486288	0.1227	642X3	33	25	250		487100	0.0899
641XB323PK2	35	20	20	✓	486264	0.1361	642X3PK2	33	20	20	✓	487087	0.1861
641XB332	35	20	200		486325	0.1312	642X3PK3	33	10	10	✓	498717	2.1872
641XB332PK2	35	20	20	✓	486301	0.1409	642X4	33	25	25		487148	0.2041
641XB333	35	20	200		486363	0.1401	642X43	33	25	25		405937	0.2041
641XB333PK2	35	20	20	✓	486349	0.1535	642X4PK2	33	20	20	✓	487124	0.4253
641XB334	35	20	200		403605	0.2328	642X5	85	10	50		498625	0.3313
641XB432	35	20	200		486448	0.1983	642XB1	34	25	250		441959	0.0528
641XB433	35	20	200		486486	0.1976	642XB2	34	25	250		441973	0.0533
641XB434	35	20	200		403636	0.2096	642XB23	34	25	250		441966	0.1118
641XB442	35	20	200		486523	0.2145	642XB3	34	25	250		441980	0.1267
641XB443	35	20	200		486561	0.2100	642XB4	34	25	25		441997	0.2200
641XB443PK2	35	20	20	✓	486547	0.2271	642XB43	34	25	25		488053	0.2192
641XB444	35	20	100		486608	0.2282	642XG1	33	25	250		408679	0.0528
641XG111	34	50	500		404893	0.0555	642XG2	33	25	250		408686	0.0476
641XG111PK1	34	25	25	✓	405326	0.0664	642XG23	33	25	250		408693	0.1284
641XG222	34	50	500		404909	0.0581	642XG3	33	25	250		408709	0.1099
641XG222PK1	34	25	25	✓	405333	0.0666	642XG4	33	25	25		408716	0.2181
641XG223	34	20	200		404916	0.1280	642XG43	33	25	25		408723	0.1806
641XG223PK1	34	25	25	✓	405708	0.1338	642XP2	88	25	250		432612	0.0109
641XG322	34	20	200		404923	0.1120	642XP3	88	25	250		432636	0.0227
641XG323	34	20	200		404930	0.1130	642XP32	88	25	250		432629	0.0184
641XG323PK1	34	25	25	✓	405821	0.1202	642XP4	88	25	25		432643	0.0442
641XG332	34	20	200		404947	0.1156	643-2	220	100	1000		403704	0.0252
641XG332PK1	34	25	25	✓	405883	0.1236	643-3	220	50	500		403711	0.0603
641XG333	34	20	200		405098	0.1160	643-3B	220	50	50		403759	0.0648
641XG333PK1	34	25	25	✓	405890	0.1230	643-C211	159	100	100		403766	0.2608
641XG442	34	20	200		405111	0.2149	643-C311	159	50	50		403773	0.4389
641XG442PK1	34	25	25	✓	406149	0.2202	643-C418	159	25	25		403780	1.0182
641XG443	34	20	200		405166	0.4098	643-C518	159	10	10		407498	1.4920
641XG443PK1	34	25	25	✓	405944	0.2184	643-C620	159	1	10		465443	2.1385
641XG444	34	20	200		405234	0.2282	643-C722	159	1	10		407504	3.3069
641XG444PK1	34	25	25	✓	406217	0.2311	643-P311	175	50	50		407511	0.4335
641XP222	89	50	500		432490	0.0143	643-P418	175	25	25		407535	1.0690
641XP223	89	20	200		409638	0.0210	643-P518	175	1	10		407528	1.4993
641XP322	89	20	200		432513	0.0221	643-P620	175	1	10		407542	2.1377
641XP323	89	20	200		432520	0.0275	643-P722	175	1	10		407559	3.5104
641XP332	89	20	200		432537	0.0248	643A235567	128	5	30		431356	0.5000
641XP333	89	20	200		432544	0.0304	643A235577	128	5	5		431363	0.5300
641XP334	89	20	200		432551	0.0391	643A235767	128	5	30		431370	0.6782
641XP433	89	20	200		432568	0.0364	643A235777	128	5	5		431387	1.1550
641XP434	89	20	200		432575	0.0489	643A235967	128	5	30		431394	1.4167
641XP442	89	20	200		432582	0.0376	643A235977	128	3	3		431400	1.6600
641XP443	89	20	200		432599	0.0447	643A260017	128	65	65		431288	0.0849
641XP444	89	20	200		432605	0.0542	643A260417	128	25	25		431295	0.2937
642-2	219	25	250		403674	0.0368	643A260827	128	35	35		431301	0.1810
642-3	219	25	250		403681	0.0851	643A260837	129	25	25		431349	0.2602
642A235597	124	8	48		431998	0.8000	643A260947	128	20	20		431318	0.4000
642A235797	124	2	12		432001	1.3600	643AG2	128	65	65		414724	0.0800
642A235997	124	2	12		432018	0.3958	643AG3	128	35	35		414748	0.1800
642A260657	124	40	240		431967	0.1500	643AG4	128	25	25		414731	0.2900
642A260677	124	25	150		431974	0.3200	643AG5	128	5	5		414670	0.5000
642A260717	124	10	60		431981	0.6000	643AG6	128	5	5		414687	0.6700
642AG2	124	40	240		414649	0.1500	643AG7	128	5	5		414700	1.4100
642AG3	124	25	150		414656	0.3200	643W2	105	100	1000		408518	0.0520
642AG4	124	10	60		414663	0.6000	643W3	105	50	50		408525	0.1138
642AG5	124	8	48		414618	0.8000	643W4	105	25	25		408532	0.2036
642AG6	124	2	12		414625	1.3600	643WG2	105	100	100		409591	0.0515
642AG7	124	2	12		414632	0.3900	643WG23	105	50	50		409393	0.0940
642QB2	212	12	12	✓	406347	0.2053	643WG3	105	50	50		409669	0.1138
642QB3	212	12	12	✓	406354	0.2850	643WG32	105	50	50		409409	0.0814

SUPPLY

DRAINAGE

SUPPORT

APPENDIX

A 10% surcharge will be applied to any item NOT purchased in multiples of the stated Minimum Quantity, except on drop ship orders. Items that are bold in the Min Qty column may NEVER be broken